



PERRY JOHNSON LABORATORY ACCREDITATION, INC.

Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

CMM Inspection Solutions, Inc.
4080 North Service Road, Unit 20, Windsor, ON Canada N8W 5X2

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

Dimensional Inspection
(As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen
 President/Operations Manager

Perry Johnson Laboratory
 Accreditation, Inc. (PJLA)
 755 W. Big Beaver, Suite 1325
 Troy, Michigan 48084

Initial Accreditation Date:

January 3, 2018

Issue Date:

February 28, 2020

Expiration Date:

April 30, 2022

Accreditation No.:

98561

Certificate No.:

L20-116

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: www.pjlabs.com



Certificate of Accreditation: Supplement

CMM Inspection Solutions, Inc.

4080 North Service Road, Unit 20, Windsor, ON Canada N8W 5X2
Contact Name: Matt Nadalin Phone: 226-674-4334

Accreditation is granted to the facility to perform the following testing:

FIELD OF TEST	ITEMS, MATERIALS OR PRODUCTS TESTED	SPECIFIC TESTS OR PROPERTIES MEASURED	SPECIFICATION, STANDARD METHOD OR TECHNIQUE USED	RANGE (WHERE APPROPRIATE) AND DETECTION LIMIT
Dimensional Inspection (Iota) ^F	Automotive Fixtures and Gauges	Dimensions / Locations	CMM Utilized as Reference Standard	Uncertainty Range (14.8L + 9.6L) μm Axis Travel Distance: X = 1 000 mm Y = 1 500 mm Z = 1 000 mm
Dimensional Inspection (Gamma) ^F				Uncertainty Range (11.5L + 14.6L) μm Axis Travel Distance: X = 1 000 mm Y = 1 500 mm Z = 700 mm

1. The presence of a superscript F means that the laboratory performs testing of the indicated parameter at its fixed location. Example: Outside Micrometer^F would mean that the laboratory performs this testing at its fixed location.
2. The term L represents length in inches or millimeters as appropriate to the uncertainty statement.

